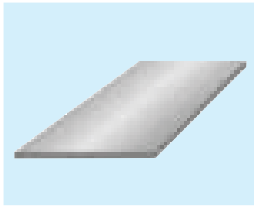


# RANGE OF STOCK

## ALUMINIUM

We expand our range almost daily, especially  
where customer-related requirements are concerned.

We take care of your stocks.  
Just tell us what you need.

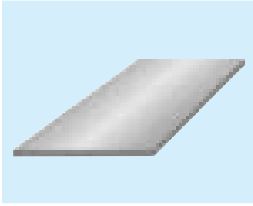


## SHEET

**DIN** 1712, 1725,  
1745, 1783  
**EN** 485, 515, 573

**For series requirements in sheet blanks, please enquire about our package blanking. No minimum quantities – strictest tolerances – flat-stretched surface. Plastic foil coating if required.**

Thickness mm	Format Width x Length mm	W 7 1050A 0	Al99.5		AlMg1		W 19 5754 0	AlMg3		
			G 11 1050A H 24	F 15 1050A H 19	G 15 5005A H 24 NQ	G 15 5005A H 24 EQ		G 22 5754 H 22	F 27 5754 H 16	
0.3	1000 x 2000						•	•		
0.4	1000 x 2000		•							
0.5	1000 x 2000	•	•	•			•	•		
	1250 x 2500	•	•				•	•		
	1500 x 3000							•		
0.6	1000 x 2000	•	•				•	•		
0.7	1000 x 2000		•					•		
	1250 x 2500		•							
0.8	1000 x 2000	•	•		•		•	•		
	1250 x 2500	•	•		•		•	•		
1.0	1000 x 2000	•	•	•	•	•	•	•	•	
	1250 x 2500	•	•		•	•	•	•	•	
	1500 x 3000		•		•	•	•	•		
1.2	1000 x 2000	•	•	•	•	•	•	•		
	1250 x 2500	•	•		•	•	•	•		
	1500 x 3000		•		•	•	•	•		
1.5	1000 x 2000	•	•	•	•	•	•	•	•	
	1250 x 2500	•	•		•	•	•	•	•	
	1500 x 3000		•		•	•	•	•		
1.6	1250 x 2500					•				
2.0	1000 x 2000	•	•	•	•	•	•	•	•	
	1250 x 2500	•	•		•	•	•	•		
	1500 x 3000		•		•	•	•	•		
	1500 x 4000				•	•				
	1500 x 5000				•	•				
	1500 x 6000				•	•				
2.5	1000 x 2000	•	•	•	•	•	•	•	•	
	1250 x 2500		•		•	•	•	•		
	1500 x 3000		•		•	•	•	•		
	3.0	1000 x 2000	•	•	•	•	•	•	•	•
		1250 x 2500		•		•	•	•	•	
		1500 x 3000		•		•	•	•	•	
3.5	1000 x 2000					•				
4.0	1000 x 2000	•	•			•	•	•	•	
	1250 x 2500	•	•			•	•	•		
	1500 x 3000		•			•	•			
	2000 x 5000				•	•				
5.0	1000 x 2000	•	•			•	•	•	•	
	1250 x 2500	•	•			•	•	•		
	1500 x 3000	•	•			•	•			

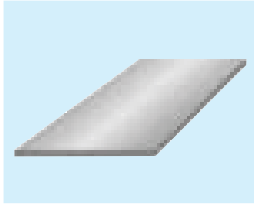


## SHEET

**DIN** 1712, 1725,  
1745, 1783  
**EN** 485, 515, 573

**For series requirements in sheet blanks, please enquire about our package blanking. No minimum quantities – strictest tolerances – flat-stretched surface. Plastic foil coating if required.**

Thickness mm	Format Width x Length mm	AlMg4.5Mn	AlMgSi1		AlZn4.5Mg1	AlCuMg1/2	AlZnMgCu1.5
		W 28 5083 0	F 21 6082 T 4	F 28-30 6082 T 5/6	F 35 7020 T 6	F 40/44 2017A/2024 T 4/T 6	F 53 7075 T 6
0.3	1000 x 2000						
0.4	1000 x 2000						
0.5	1000 x 2000	•	•	•	•		
	1250 x 2500						
	1500 x 3000						
0.6	1000 x 2000		•				
0.7	1000 x 2000						
	1250 x 2500						
0.8	1000 x 2000	•		•	•		
	1250 x 2500						
1.0	1000 x 2000	•	•	•	•	•	
	1250 x 2500	•	•	•	•		
	1500 x 3000			•			
1.2	1000 x 2000		•	•	•	•	•
	1250 x 2500		•				
	1500 x 3000			•	•		
1.5	1000 x 2000	•	•	•	•	•	
	1250 x 2500	•	•	•	•	•	
	1500 x 3000			•	•		
1.6	1250 x 2500					•	
2.0	1000 x 2000	•	•	•	•	•	•
	1250 x 2500	•	•	•	•		
	1500 x 3000	•		•	•		
	1500 x 4000						
	1500 x 5000						
	1500 x 6000						
	2000 x 4000						
	2000 x 5000						
2.5	1000 x 2000	•	•	•	•	•	
	1250 x 2500	•		•	•		
	1500 x 3000	•		•	•		
3.0	1000 x 2000	•	•	•	•	•	•
	1250 x 2500	•	•	•	•		
	1500 x 3000	•		•	•	•	
3.5	1000 x 2000	•			•		
4.0	1000 x 2000	•	•	•	•	•	•
	1250 x 2500	•		•	•		•
	1500 x 3000	•		•	•		
	2000 x 5000						
5.0	1000 x 2000	•	•	•	•	•	•
	1250 x 2500	•			•	•	
	1500 x 3000	•		•	•	•	•



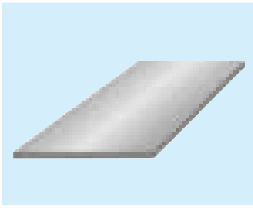
## PLATES

**DIN** 1712, 1725,  
1745, 59600

**EN** 485, 515, 573

*Our processing centre supplies every type of blank!*

Thickness mm	Format Width x Length mm	Al99.5 W 7/F 8 1050A 0/H 112	AlMg3 W 19/G 22 5754 0/H111/H22	AlMg 4.5Mn W 28 5083 0/H 111	AlMgSi1 F 21 6082 T 4	AlMgSi1 F 28-30 6082 T 6	AlZn 4.5Mg1 F 34-35 7020 T 6/T 651	AlCuMg 1/2 F 39/44 2017A/2024 T 451/T 351	AlZnMg Cu1.5 F 53/48 7075 T 6/T 651
6.0	1000 x 2000	●	●	●	●	●	●	●	●
	1250 x 2500	●	●	●		●	●	●	●
	1500 x 3000	●	●	●		●	●	●	●
7.0	1000 x 2000			●					
	1250 x 2500			●					
8.0	1000 x 2000	●	●	●		●	●	●	●
	1250 x 2500	●	●	●		●	●	●	●
	1500 x 3000	●	●	●		●	●	●	●
10.0	1000 x 2000	●	●	●		●	●	●	●
	1250 x 2500	●	●	●		●	●	●	●
	1500 x 3000	●	●	●		●	●	●	●
12.0	1000 x 2000	●	●	●		●	●	●	●
	1250 x 2500	●	●	●		●	●	●	●
	1500 x 3000	●	●	●		●	●	●	●
15.0	1000 x 2000	●	●	●		●	●	●	●
	1250 x 2500	●	●	●		●	●	●	●
	1500 x 3000	●	●	●		●	●	●	●
20.0	1000 x 2000	●	●	●		●	●	●	●
	1250 x 2500	●	●	●		●	●	●	●
	1500 x 3000	●	●	●		●	●	●	●
25.0	1000 x 2000	●	●	●		●	●	●	●
	1250 x 2500	●	●	●		●	●	●	●
	1500 x 3000	●	●	●		●	●	●	●
30.0	1000 x 2000	●	●	●		●	●	●	●
	1250 x 2500	●	●	●		●	●	●	●
	1500 x 3000		●	●		●	●	●	●
35.0	1000 x 2000		●	●		●	●	●	
	1250 x 2500		●	●		●	●		●
	1500 x 3000		●	●		●	●	●	●
40.0	1000 x 2000	●	●	●		●	●	●	●
	1250 x 2500		●	●		●	●	●	●
	1500 x 3000		●	●		●		●	●
45.0	1000 x 2000	●		●					●
	1500 x 3000		●	●		●		●	●
50.0	1000 x 2000	●	●	●		●	●	●	●
	1250 x 2500		●	●		●	●	●	●
	1500 x 3000		●	●		●	●	●	●
55.0	1000 x 2000		●	●		●		●	●
	1250 x 2500		●	●		●		●	●
60.0	1000 x 2000		●	●		●	●	●	●
	1250 x 2500			●		●		●	●
	1500 x 3000		●	●		●	●	●	●



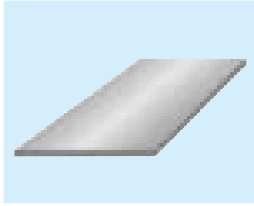
## PLATES

**DIN** 1712, 1725,  
1745, 59600

**EN** 485, 515, 573

*Our processing centre supplies every type of blank!*

Thickness mm	Format Width x Length mm	Al99.5 W 7/F 8 1050A O/H 112	AlMg3 W 19/G 22 5754 O/H111/H22	AlMg 4.5Mn W 28 5083 O/H 111	AlMgSi1 F 21 6082 T 4	AlMgSi1 F 28-30 6082 T 6	AlZn 4.5Mg1 F 34-35 7020 T 6/T 651	AlCuMg 1/2 F 39/44 2017A/2024 T 451/T 351	AlZnMg Cu1.5 F 53/48 7075 T 6/T 651
65.0	1000 x 2000		●	●		●	●	●	●
	1250 x 2500						●	●	
70.0	1000 x 2000		●				●		●
	1250 x 2500			●		●	●	●	
75.0	1500 x 3000		●	●		●		●	●
	1000 x 2000		●	●					
	1250 x 2500			●					●
80.0	1500 x 3000					●		●	
	1000 x 2000			●		●	●	●	●
	1250 x 2500			●		●	●	●	●
85.0	1500 x 3000		●	●		●	●	●	●
	1000 x 2000		●			●		●	●
	1250 x 2500						●	●	●
90.0	1500 x 3000			●			●	●	●
	1000 x 2000		●	●		●	●	●	●
	1250 x 2500			●			●		
95.0	1500 x 3000		●	●		●		●	●
	1000 x 2000		●	●		●		●	●
	1250 x 2500				●	●	●		●
100.0	1500 x 3000		●	●		●		●	●
	1000 x 2000		●	●		●	●	●	●
	1250 x 2500				●	●	●		●
105.0	1500 x 3000			●		●	●	●	●
	1000 x 2000							●	●
	1250 x 2500							●	●
110.0	1500 x 3000		●	●					●
	1000 x 2000		●	●					●
	1250 x 2500						●	●	
120.0	1500 x 3000			●		●		●	●
	1000 x 2000		●	●		●		●	
	1250 x 2500		●						
125.0	1500 x 3000			●		●		●	●
	1000 x 2000							●	●
	1250 x 2500							●	●
130.0	1500 x 3000					●			●
	1000 x 2000		●	●				●	●
	1250 x 2500							●	●
135.0	1500 x 3000					●			●
	1000 x 2000							●	●
	1250 x 2500							●	●
140.0	1500 x 3000		●	●		●	●	●	●
	1000 x 2000		●	●		●		●	●
	1250 x 2500							●	●
150.0	1500 x 3000		●	●		●		●	●
	1000 x 2000			●		●		●	●
	1250 x 2500					●		●	●
160.0	1500 x 3000		●	●		●			●
	1000 x 2000			●		●			●
	1250 x 2500			●					
170.0	1500 x 3000			●					●
	1000 x 2000			●					●



## PLATES

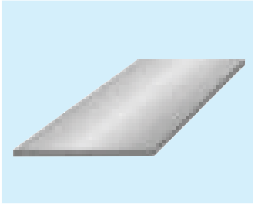
**DIN** 1712, 1725,  
1745, 59600

**EN** 485, 515, 573

*Our processing centre supplies every type of blank!*

Thickness mm	Format Width x Length mm	Al99.5 W 7/F 8 1050A 0/H 112	AlMg3 W 19/G 22 5754 0/H111/H22	AlMg 4.5Mn W 28 5083 0/H 111	AlMgSi1 F 21 6082 T 4	AlMgSi1 F 28-30 6082 T 6	AlZn 4.5Mg1 F 34-35 7020 T 6/T 651	AlCuMg 1/2 F 39/44 2017A/2024 T 451/T 351	AlZnMg Cu1.5 F 53/48 7075 T 6/T 651
170.0	1000 x 2000								●
	1500 x 3000								●
180.0	1500 x 3000			●					●
190.0	1000 x 2000								●
200.0	1000 x 2000			●					●
220.0	1000 x 2000			●					
	1150 x 2500								●
230.0	1000 x 2000			●					
240.0	1000 x 2000			●					
250.0	1000 x 2000			●					●
270.0	1000 x 2000			●					
280.0	1000 x 2000			●					●
300.0	1000 x 2000			●					●
330.0	1000 x 2000			●					
350.0	1400 x 1500			●					
380.0	1400 x 1400			●					
400.0	1400 x 1200			●					
450.0	1400 x 1100			●					
500.0	1300 x 1000			●					

NIE•MET produces every type of blank – also to drawings – on the most up-to-date machines to the strictest tolerances. This way, you cut out costs of blanking and further processing.



## PLATES

*in superformat*

**DIN** 1712, 1725,  
1745, 59600

**EN** 485, 515, 573

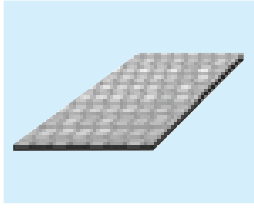
**For shipbuilding and apparatus engineering - we supply with certification of all classifications.**

Thickness mm	Format Width x Length mm	AlMg3 W 19/G 22 5754 0/H111/H22	AlMg 4.5Mn W 28/G 31 5083 0/H 22
3.0	2000 x 8000		●
4.0	2000 x 6000	●	●
	x 8000	●	●
	2400 x 8000		●
5.0	2000 x 6000	●	●
	x 8000	●	●
	2400 x 6000		●
	x 8000		●
6.0	2000 x 6000	●	●
	x 8000		●
	2400 x 6000		●
	x 8000		●
7.0	2000 x 6000		●
	x 8000		●
	2400 x 8000	●	
	2500 x 6000		●

Thickness mm	Format Width x Length mm	AlMg3 W 19/G 22 5754 0/H111/H22	AlMg 4.5Mn W 28/G 31 5083 0/H 22
8.0	2000 x 6000		●
	2000 x 8000		●
	2400 x 8000		●
9.0	2000 x 6000		●
	x 8000		●
10.0	2000 x 6000	●	●
	x 8000		●
12.0	2000 x 6000	●	●
	x 8000		●
15.0	2000 x 6000	●	●
	x 8000		●
20.0	2000 x 6000	●	
	x 8000		●
25.0	2000 x 8000		●
30.0	2000 x 4000		●
	x 8000		●

Quality – signed and sealed



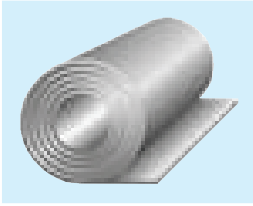


## FLOORING SHEET

**DIN** 1725, 59605

**EN** 515, 1386

Thickness min/max mm	Format Width x Length mm	AlMg3 F 19/H 114 5754		AlMgSi1 6082	
		Duet 2 bar	Quintet 5 bar	Duet 2 bar	Quintet 5 bar
1.0/1.5	1250 x 2500	●	●		
	1500 x 3000	●	●		
1.5/1.8	1500 x 3000	●			
1.5/2.0	1500 x 3000	●			
1.5/2.5	1000 x 2000	●	●		
	1250 x 3000	●	●		
2.0/2.5	1500 x 3000		●		
2.0/3.2	1250 x 2500	●			
2.5/4.0	1000 x 2000	●	●		
	1250 x 2500	●	●		
	1500 x 3000	●	●		
3.0/4.5	1000 x 2000	●	●		
	1250 x 2500		●		
	1500 x 3000		●		
3.5/5.0	1000 x 2000	●	●		●
	1250 x 2500	●	●	●	●
	1500 x 3000	●	●		●
4.0/5.5	1000 x 2000		●		
	1250 x 2500		●		
	1500 x 3000		●		
5.0/6.5	1000 x 2000	●	●		
	1250 x 2500	●	●		
	1500 x 3000	●	●		
6.0/7.5	1250 x 2500	●			
8.0/9.5	1000 x 2000	●	●		
	1250 x 2500	●	●		
	1500 x 3000	●			



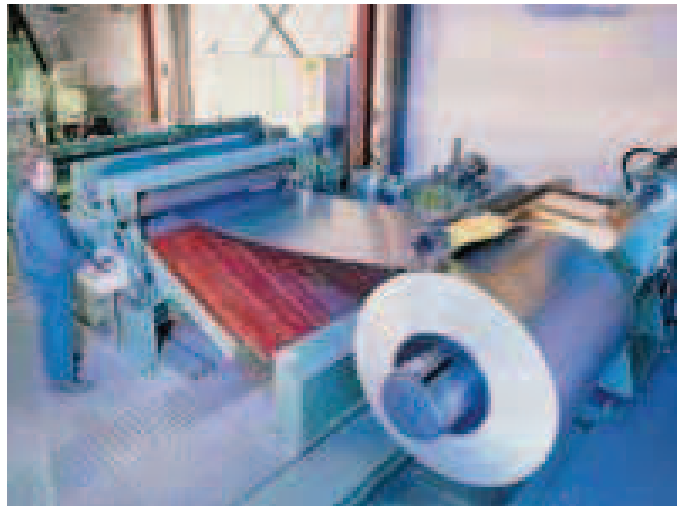
## STRIP

**DIN** 1712, 1725, 1745,  
1783, 1784

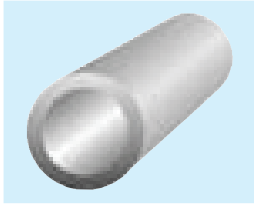
**EN** 485, 515, 573

**We slit every width from 10mm to 1600mm.  
Naturally, no minimum quantities!**

Thickness mm	W 7 1050A 0	AL99.5		AlMg1		W 19 5754 0	AlMg3	
		G 11 1050A H 24	G 13 1050A H 26	G 15 5005A H 24 NQ	G 15 5005A H 24 EQ		G 22 5754 H 22	G 27 5754 H 26
0.20		●					●	
0.30	●	●	●			●	●	
0.40	●	●	●			●	●	
0.50	●	●	●			●	●	●
0.60	●	●	●			●	●	●
0.70	●	●	●			●	●	●
0.80	●	●	●	●	●	●	●	●
1.00	●	●		●	●	●	●	●
1.20	●	●		●	●	●	●	●
1.25	●	●	●	●	●	●	●	●
1.30		●						
1.50	●	●	●	●	●	●	●	●
2.00	●	●		●	●	●	●	●
2.50	●	●		●	●	●	●	
3.00	●	●		●	●	●	●	



Precision and strictest tolerances cut out costs for waste and processing work. Take advantage of the NIE•MET raw material cycle.

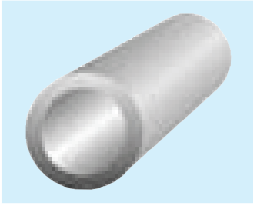


## PIPES

**DIN** 1712, 1725, 1746, 1795, 9107, 59751

**EN** 573, 754, 755

Dia- meter mm	Wall- thickness mm	Al99.5 F 13 1050A 0/H 111	AlMg3 F 18 5754 0/H 111	AlMg5 Optical quality 5019 H 111		AlMg4.5Mn F 27 5083 0/H 111	AlMgSi0.5/0.7 F 22 6060/6005A T 6/T 66	AlMgSi1 F 28-31 6082 T 6	AlCuMgPb F 37 2007 T 3/T 4
				NQ	EQ				
5	1.0	●					●		
	6	1.0	●				●		
	7	1.0	●				●		
8	1.0	●					●		
	1.5		●				●		
	3.0	●							
9	1.0						●		
10	1.0						●		
	1.5								●
	2.0						●		
12	3.0						●		
	1.0						●		
	1.5						●		
13	2.0						●		
	3.0								●
	1.1						●		
14	1.5						●		
	2.0						●		
	1.0						●		
15	1.5							●	
	2.0						●		
	2.5						●		
	3.0						●		
	3.5							●	
16	1.0		●				●		
	1.5						●		
	2.0						●	●	●
	2.5						●		
	3.0						●	●	
18	4.0						●		●
	1.0						●		
	1.5						●		●
	2.0						●		●
	3.0						●		
19	4.0								●
	1.5						●		
	2.0						●		
20	1.0			●			●		
	1.5						●		
	2.0						●	●	●

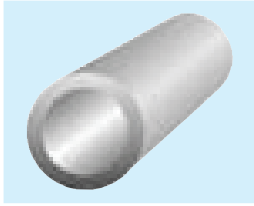


## PIPES

**DIN** 1712, 1725, 1746, 1795, 9107, 59751

**EN** 573, 754, 755

Dia- messer mm	Wall dicke mm	Al99.5 F 13 1050A 0/H 111	AlMg3 F 18 5754 0/H 111	AlMg5 Optical quality 5019 H 111		AlMg4.5Mn F 27 5083 0/H 111	AlMgSi0.5/0.7 F 22 6060/6005A T 6/T 66	AlMgSi1 F 28-31 6082 T 6	AlCuMgPb F 37 2007 T 3/T 4
				NQ	EQ				
20	2.5						•		
	3.0						•		•
	4.0							•	
	5.0						•		•
	6.0								•
21	3.0	•	•						
22	1.0						•		
	1.5						•		•
	2.0						•		
	2.5						•		•
	3.0	•							•
	4.0								•
24	5.0			•			•	•	
	3.0			•					
25	1.0						•		
	1.5						•		
	2.0	•	•			•	•		•
	2.5					•	•	•	
	3.0					•	•	•	•
	4.0						•		•
	5.0			•			•	•	•
	6.5							•	•
26	2.0						•		
	3.0						•		
27	1.0						•		
	4.0						•	•	•
	5.0							•	
28	1.0						•		
	1.5						•		
	2.0						•	•	
	2.5						•		
	3.0						•		
	4.0						•	•	•
	5.0				•	•	•		•
30	6.0			•				•	
	1.0						•		
	1.5						•		
	2.0						•	•	•
	2.5						•		
	3.0						•		
	4.0	•		•			•	•	•
5.0			•		•	•	•	•	
6.0							•	•	

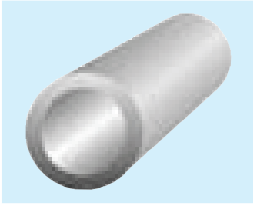


## PIPES

**DIN** 1712, 1725, 1746, 1795, 9107, 59751

**EN** 573, 754, 755

Dia- meter mm	Wall thickness mm	Al99.5 F 13 1050A 0/H 111	AlMg3 F 18 5754 0/H 111	AlMg5 Optical quality 5019 H 111		AlMg4.5Mn F 27 5083 0/H 111	AlMgSi0.5/0.7 F 22 6060/6005A T 6/T 66	AlMgSi1 F 28-31 6082 T 6	AlCuMgPb F 37 2007 T 3/T 4
				NQ	EQ				
30	7.0						•		•
	10.0						•		•
31	3.0						•		•
	8.0						•		•
32	1.0						•		
	1.5						•		
	2.0						•		
	2.5						•		
	3.0					•	•		
	4.0							•	
	5.0								•
	6.0						•		•
	7.0							•	
	8.0				•				
33	2.5						•	•	•
	4.0						•	•	•
34	3.0								•
	4.0								•
35	1.0	•							
	1.5						•		•
	2.0					•	•		•
	2.5						•		•
	3.0					•	•		•
	4.0						•		•
	5.0							•	•
	6.0			•	•				
	7.0								•
	7.5					•			
	8.0			•	•				•
	10.0								•
36	1.0						•		
	2.0						•		
	3.0						•		
	4.0						•		•
	5.0								•
	7.0								•
	8.0								•
37	2.5						•		
38	1.5						•		
	2.0						•		
	3.0		•						
	4.0						•		•
	5.0								•

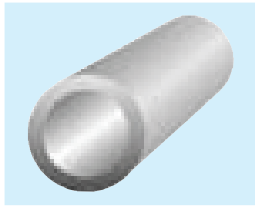


## PIPES

**DIN** 1712, 1725, 1746, 1795, 9107, 59751

**EN** 573, 754, 755

Dia- meter mm	Wall thickness mm	Al99.5 F 13 1050A 0/H 111	AlMg3 F 18 5754 0/H 111	AlMg5 Optical quality 5019 H 111		AlMg4.5Mn F 27 5083 0/H 111	AlMgSi0.5/0.7 F 22 6060/6005A T 6/T 66	AlMgSi1 F 28-31 6082 T 6	AlCuMgPb F 37 2007 T 3/T 4
				NQ	EQ				
38	8.0			•	•				•
	10.0			•					
39	3.0						•		
	5.0								•
40	1.5						•		
	2.0						•		•
	2.5						•	•	•
	3.0					•	•	•	•
	4.0	•				•	•		•
	5.0				•	•	•	•	•
	6.0						•		•
	7.0				•				
	8.0				•		•	•	•
	9.0			•					
	10.0				•		•	•	•
	11.0		•						
42	1.0						•		
	2.0						•		•
	2.5								•
	3.0						•	•	
	5.0							•	•
	6.0			•			•		•
	7.0								•
	8.0								•
	10.0				•				•
	10.5			•					
43	1.5								•
45	1.0						•		
	1.5						•		
	2.0	•					•		•
	2.5						•		•
	3.0						•		•
	4.0				•			•	•
	5.0		•	•	•		•	•	•
	6.0						•		•
	7.0							•	
	8.0								•
	9.0				•				
	10.0						•		•
	11.0						•	•	
	12.5							•	•
	15.0								•
46	3.0	•	•				•		

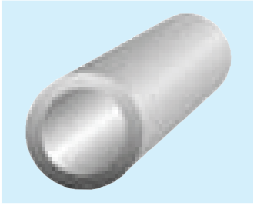


## PIPES

**DIN** 1712, 1725, 1746, 1795, 9107, 59751

**EN** 573, 754, 755

Dia- meter mm	Wall thickness mm	Al99.5 F 13 1050A 0/H 111	AlMg3 F 18 5754 0/H 111	AlMg5 Optical quality		AlMg4.5Mn F 27 5083 0/H 111	AlMgSi0.5/0.7 F 22 6060/6005A T 6/T 66	AlMgSi1 F 28-31 6082 T 6	AlCuMgPb F 37 2007 T 3/T 4
				NQ	EQ				
46	6.0								•
47	2.0						•		
	5.5						•		
48	1.5						•		
	3.0						•	•	
	4.0						•		•
	5.0								•
	12.5			•					
50	1.0	•					•		
	1.5						•		
	2.0						•		•
	2.5						•		•
	3.0	•					•	•	•
	3.5						•		
	4.0	•	•			•	•	•	•
	5.0					•	•	•	•
	6.0				•		•	•	•
	8.0						•	•	•
	10.0				•		•	•	•
	12.0								•
	15.0						•	•	•
52	1.5						•		
	4.0								•
	8.0								•
53	10.0								•
	2.0						•		
55	2.0						•		
	2.5						•		•
	5.0						•		•
	6.0				•		•		•
	8.0						•	•	•
	10.0				•			•	•
	12.0							•	
	15.0							•	•
	17.5								•
56	3.0	•	•				•		
	16.0								•
57	2.5						•		
	3.5							•	
58	3.0						•		
	8.5								•
	10.0								•
	15.0			•					

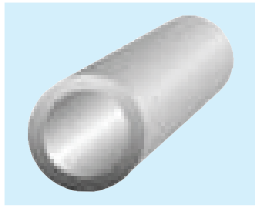


## PIPES

**DIN** 1712, 1725, 1746, 1795, 9107, 59751

**EN** 573, 754, 755

Dia- meter mm	Wall thickness mm	Al99.5 F 13 1050A 0/H 111	AlMg3 F 18 5754 0/H 111	AlMg5 Optical quality 5019 H 111 NQ   EQ		AlMg4.5Mn F 27 5083 0/H 111	AlMgSi0.5/0.7 F 22 6060/6005A T 6/T 66	AlMgSi1 F 28-31 6082 T 6	AlCuMgPb F 37 2007 T 3/T 4
		58	16.0						
60	1.0					•			
	1.5					•			
	2.0					•			
	2.5					•			
	3.0					•	•		
	4.0					•			
	5.0	•	•			•	•	•	
	6.0					•		•	
	7.5					•			
	8.0					•	•	•	
	10.0				•	•	•	•	
	12.0						•	•	
	15.0					•		•	
	16.0				•				
	20.0					•	•		
61	2.0					•	•		
62	6.0					•			
63	7.0							•	
	3.0	•	•						
	5.0					•			
	8.0				•				
	10.0					•			
	15.0						•		
	16.0		•					•	
64	3.0					•			
	12.0							•	
65	1.0					•			
	2.0					•			
	2.5					•			
	3.0					•			
	5.0					•		•	
	6.0			•				•	
	7.0			•	•				
	8.0							•	
	10.0		•	•		•		•	
	11.0							•	
	12.0							•	
	12.5				•				
66	3.0					•			
	8.0					•			
67	2.0					•			
69	3.0					•			

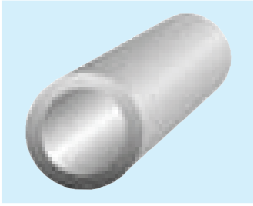


## PIPES

**DIN** 1712, 1725, 1746, 1795, 9107, 59751

**EN** 573, 754, 755

Dia- meter mm	Wall thickness mm	Al99.5 F 13 1050A 0/H 111	AlMg3 F 18 5754 0/H 111	AlMg5 Optical quality 5019 H 111		AlMg4.5Mn F 27 5083 0/H 111	AlMgSi0.5/0.7 F 22 6060/6005A T 6/T 66	AlMgSi1 F 28-31 6082 T 6	AlCuMgPb F 37 2007 T 3/T 4	
				NQ	EQ					
70	1.4						•			
	1.5						•			
	2.0						•			
	2.5						•			
	3.0						•		•	
	4.0						•	•		
	5.0			•			•		•	
	6.0				•			•	•	
	7.0								•	
	8.0						•	•	•	
	10.0				•	•		•	•	
	12.0							•	•	
71	12.5				•					
	15.0						•	•	•	
	16.0							•		
	20.0							•	•	
	75	3.0		•				•		
		2.5						•		
	5.0		•	•			•	•	•	
	6.0								•	
7.0							•			
8.0								•		
10.0							•	•		
76	12.5				•					
	15.0						•		•	
	16.0								•	
	20.0								•	
	2.5							•		
	3.0		•	•				•		
	4.0							•		
80	5.0						•			
	9.0								•	
	1.5		•				•			
	2.0		•				•			
	2.5		•				•			
	3.0						•		•	
	4.0						•			
	5.0						•	•	•	
	6.0						•	•	•	
	7.0								•	
8.0					•	•	•	•		
10.0		•		•	•		•	•		
12.0								•		

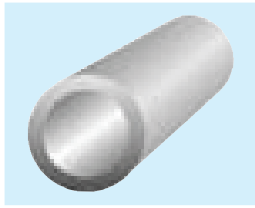


## PIPES

**DIN** 1712, 1725, 1746, 1795, 9107, 59751

**EN** 573, 754, 755

Dia- meter mm	Wall thickness mm	Al99.5 F 13 1050A O/H 111	AlMg3 F 18 5754 O/H 111	AlMg5 Optical quality 5019 H 111		AlMg4.5Mn F 27 5083 O/H 111	AlMgSi0.5/0.7 F 22 6060/6005A T 6/T 66	AlMgSi1 F 28-31 6082 T 6	AlCuMgPb F 37 2007 T 3/T 4
				NQ	EQ				
80	12.5								
	15.0								
	16.0								
	20.0								
82	25.0								
	6.0								
85	1.5								
	2.5								
	5.0								
	6.0								
	10.0								
	15.0								
	18.0								
	20.0								
	3.0								
	9.0								
88	1.5								
	10.0								
89	3.0								
	2.0								
90	2.5								
	3.0								
	5.0								
	6.0								
	8.0								
	10.0								
	12.0								
	15.0								
	20.0								
	25.0								
92	2.0								
95	2.5								
	3.5								
	5.0								
	7.5								
	10.0								
	15.0								
	20.0								
96	3.0								
	13.0								
100	2.0								
	2.5								
	3.0								

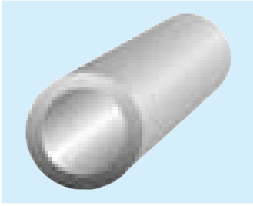


## PIPES

**DIN** 1712, 1725, 1746, 1795, 9107, 59751

**EN** 573, 754, 755

Dia- meter mm	Wall thickness mm	Al99.5 F 13 1050A 0/H 111	AlMg3 F 18 5754 0/H 111	AlMg5 Optical quality 5019 H 111		AlMg4.5Mn F 27 5083 0/H 111	AlMgSi0.5/0.7 F 22 6060/6005A T 6/T 66	AlMgSi1 F 28-31 6082 T 6	AlCuMgPb F 37 2007 T 3/T 4
				NQ	EQ				
100	4.0		•				•		
	5.0	•	•			•	•		
	6.0							•	•
	7.5						•		
	8.0						•		•
	10.0				•		•	•	•
	12.0						•	•	
	15.0							•	•
	16.0						•		
	20.0						•	•	•
102	8.0								•
	105	2.5					•		
		6.0		•			•		
		8.0							•
		10.0							•
106	3.0	•					•	•	
	8.0						•		
	108	2.5						•	
		3.0						•	
		4.0		•				•	
110	2.0						•		
	2.5						•		
	3.0							•	
	5.0	•		•		•	•	•	
	8.0						•		
	10.0						•	•	
	15.0						•	•	
	20.0							•	•
	25.0			•				•	•
	30.0							•	•
112	2.5						•		
	15.0						•		
114	3.0						•		
	10.0						•		
115	5.0						•		
	10.0						•		
	12.0				•				
	15.0						•		

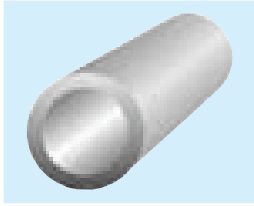


## PIPES

**DIN** 1712, 1725, 1746, 1795, 9107, 59751

**EN** 573, 754, 755

Dia- meter mm	Wall thickness mm	Al99.5 F 13 1050A 0/H 111	AlMg3 F 18 5754 0/H 111	AlMg5 Optical quality 5019 H 111 NQ   EQ		AlMg4.5Mn F 27 5083 0/H 111	AlMgSi0.5/0.7 F 22 6060/6005A T 6/T 66	AlMgSi1 F 28-31 6082 T 6	AlCuMgPb F 37 2007 T 3/T 4
120	2.0						•		
	2.5		•						
	3.0						•		
	4.0						•		
	5.0						•		•
	6.0						•		
	8.0						•	•	
	10.0						•	•	•
	12.5						•	•	
	15.0						•	•	•
	20.0							•	•
125	2.0						•		
	2.5						•		
	3.0						•	•	
	3.5						•		
	4.0						•		
	5.0						•		
	6.0						•		
	8.0						•		
	10.0						•	•	
	12.0						•		
	12.5							•	
130	3.0						•		
	4.0						•		
	5.0						•	•	•
	7.0						•		
	10.0							•	•
	15.0						•	•	•
	20.0							•	•
	30.0						•		•
131	3.0		•						
133	3.0						•		
	4.0						•		
135	5.0							•	
	10.0						•		
	20.0							•	
136	3.0						•		
	33.0			•					
138	3.0						•		

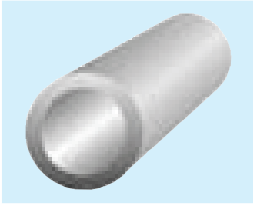


## PIPES

**DIN** 1712, 1725, 1746, 1795, 9107, 59751

**EN** 573, 754, 755

Dia- meter mm	Wall thickness mm	Al99.5 F 13 1050A 0/H 111	AlMg3 F 18 5754 0/H 111	AlMg5 Optical quality 5019 H 111		AlMg4.5Mn F 27 5083 0/H 111	AlMgSi0.5/0.7 F 22 6060/6005A T 6/T 66	AlMgSi1 F 28-31 6082 T 6	AlCuMgPb F 37 2007 T 3/T 4	
				NQ	EQ					
140	1.8						•			
	3.0							•		
	4.0						•			
	5.0					•	•			
	7.0						•		•	
	8.0						•			
	9.0					•				
	10.0					•	•	•	•	
	12.0						•	•		
	15.0						•	•	•	
143	2.0						•			
	2.5						•			
	3.0						•			
	5.0						•	•	•	
	6.5						•			
	7.5						•			
	8.0							•		
	10.0						•	•	•	
	12.0								•	
	15.0						•	•	•	
144	16.0				•					
	20.0						•	•	•	
	25.0							•	•	
	30.0						•		•	
	156	3.0					•			
	157	3.5		•						
	159	3.0		•						
	160	4.5	•							
		3.0						•		
	160	5.0		•				•		•
6.0								•		
8.0							•			
10.0		•					•	•	•	
12.0									•	
12.5								•		
15.0								•	•	
16.0							•			
20.0					•				•	

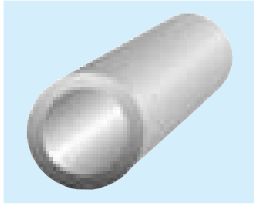


## PIPES

**DIN** 1712, 1725, 1746, 1795, 9107, 59751

**EN** 573, 754, 755

Dia- meter mm	Wall thickness mm	Al99.5 F 13 1050A O/H 111	AlMg3 F 18 5754 O/H 111	AlMg5 Optical quality 5019 H 111 NQ   EQ		AlMg4.5Mn F 27 5083 O/H 111	AlMgSi0.5/0.7 F 22 6060/6005A T 6/T 66	AlMgSi1 F 28-31 6082 T 6	AlCuMgPb F 37 2007 T 3/T 4
160	30.0						•		•
	35.0							•	
166	20.0							•	
168	4.0	•	•						
	4.5	•							
170	5.0						•	•	
	10.0						•	•	•
	12.5						•		
	15.0						•	•	•
	20.0						•		•
	30.0								•
	40.0		•						
175	5.0						•		
	35.0				•				
180	5.0						•	•	
	6.0						•	•	
	10.0						•		•
	15.0						•	•	•
	20.0						•	•	•
	30.0								•
	40.0							•	
185	10.0						•		
190	3.5		•						
	5.0							•	
	6.0						•		
	10.0						•	•	•
	15.0								•
	20.0							•	•
193	5.0						•		
194	5.0						•		
200	4.0							•	
	5.0						•	•	
	6.0						•	•	
	8.0						•	•	
	10.0					•	•	•	•
	12.5						•		•
	15.0							•	•
	20.0							•	•
	25.0							•	•
	30.0							•	•
	40.0							•	
205	12.0							•	
206	3.0		•						

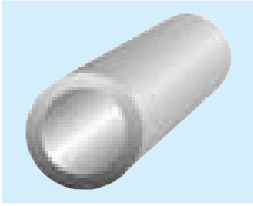


## PIPES

**DIN** 1712, 1725, 1746, 1795, 9107, 59751

**EN** 573, 754, 755

Dia- meter mm	Wall thickness mm	Al99.5 F 13 1050A 0/H 111	AlMg3 F 18 5754 0/H 111	AlMg5 Optical quality 5019 H 111		AlMg4.5Mn F 27 5083 0/H 111	AlMgSi0.5/0.7 F 22 6060/6005A T 6/T 66	AlMgSi1 F 28-31 6082 T 6	AlCuMgPb F 37 2007 T 3/T 4
				NQ	EQ				
208	4.0		•				•		
210	6.0							•	
	10.0						•	•	
	15.0							•	
	20.0							•	
219	4.0						•		
	5.0	•							
220	5.0						•		
	8.0							•	
	10.0						•	•	
	12.5						•	•	
	15.0							•	
	20.0							•	
	25.0							•	
	30.0							•	
230	5.0	•					•		
	6.0	•							
	10.0						•	•	
	15.0							•	
	16.0						•		
	20.0							•	
	30.0							•	
238	4.0						•		
240	5.0						•		
	10.0					•		•	
	15.0							•	
	20.0							•	•
	30.0							•	
245	10.0							•	
250	5.0						•		
	6.0						•		
	8.0							•	
	10.0							•	
	15.0							•	
	20.0							•	
	50.0							•	
258	4.0						•		
260	3.5						•		
	5.0						•		
	10.0							•	
	12.0							•	
	15.0							•	
	30.0							•	



## PIPES

**DIN** 1712, 1725, 1746, 1795, 9107, 59751

**EN** 573, 754, 755

Dia- meter  mm	Wall thickness  mm	Al99.5 F 13 1050A O/H 111	AlMg3 F 18 5754 O/H 111	AlMg5 Optical quality 5019 H 111 NQ   EQ		AlMg4.5Mn F 27 5083 O/H 111	AlMgSi0.5/0.7 F 22 6060/6005A T 6/T 66	AlMgSi1 F 28-31 6082 T 6	AlCuMgPb F 37 2007 T 3/T 4
		265	40.0						•
270	6.0						•		
280	10.0							•	
	15.0						•	•	
	30.0						•	•	
285	20.0						•		
300	10.0						•		
	15.0							•	
308	4.0						•		
310	15.0						•		
	20.0						•		
320	10.0						•		
330	10.0							•	
350	10.0						•		
365	25.5						•		
380	10.0						•		
400	4.0					•			
	16.0						•		

## NIE•MET FOR METAL CONSTRUCTION

**P**roject-related cooperation in every phase of construction ( planning and design, prefabrication and installation).

Formation of project teams qualified to cooperate with concrete, steel, structural as well as purchasing experts.

We supply just in time, no matter what the quantity:

### Standard profiles

#### Processing

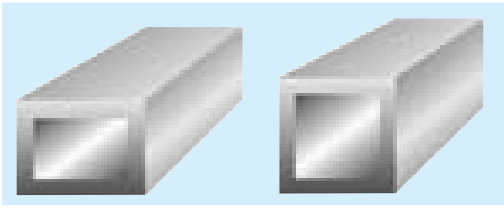
- mitred sawing to fixed dim.
- bending
- drilling
- punching
- milling
- thread cutting

### Design profiles

#### Surface treatment

- coating acc. to German RAL colour chart
- grinding
- polishing
- anodising





## RECTANGULAR / SQUARE PIPES

DIN 1725, 1748

EN 485, 755

Edge length mm	Wall thickness mm	AlMg Si0.5 F 22 6060/63 T6/T66	AlMg Si1 F 28 6082 T 6
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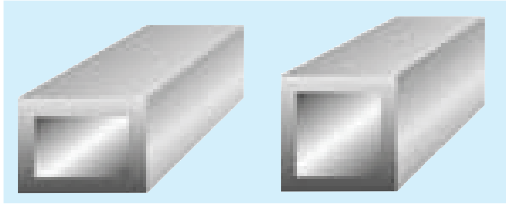
10 x 10	1.0	●	
x 10	1.5	●	
15 x 10	1.5	●	
x 15	1.0	●	
x 15	1.5	●	
x 15	2.0	●	
18 x 18	1.0	●	
20 x 10	1.5	●	
x 10	2.0	●	
x 15	2.0	●	
x 20	1.5	●	
x 20	1.0	●	
x 20	2.0	●	
x 20	3.0	●	
25 x 10	2.0	●	
x 15	2.0	●	
x 20	2.0	●	
x 25	1.5	●	
x 25	2.0	●	
x 25	3.0	●	
30 x 10	1.5	●	
x 15	1.5	●	
x 15	2.0	●	
x 20	2.0	●	
x 20	3.0	●	
x 30	2.0	●	
x 30	2.5	●	
x 30	3.0	●	
x 30	4.0	●	
34 x 20	2.0	●	●
x 20	3.0	●	
x 34	3.0	●	
35 x 15	2.0	●	
x 20	1.5	●	
x 20	2.0	●	●
x 25	1.5	●	
x 25	2.0	●	
x 35	2.0	●	
x 35	2.5	●	
x 35	3.0	●	
x 35	5.0	●	
40 x 10	2.0	●	
x 15	1.5	●	

Edge length mm	Wall thickness mm	AlMg Si0.5 F 22 6060/63 T6/T66	AlMg Si1 F 28 6082 T 6
-------------------	----------------------	--	------------------------------------

40 x 15	2.0	●	
x 20	1.5	●	
x 20	2.0	●	●
x 20	2.5	●	
x 20	3.0	●	
x 20	4.0	●	
x 25	2.0	●	
x 30	2.0	●	
x 30	2.5	●	
x 30	3.0	●	
x 30	4.0	●	
x 40	1.0		●
x 40	1.5	●	
x 40	2.0	●	●
x 40	2.5	●	●
x 40	3.0	●	
x 40	4.0	●	
x 40	5.0	●	●
45 x 20	2.0	●	
x 25	2.0	●	
x 34	3.0	●	
x 45	2.0	●	
50 x 15	2.0	●	
x 20	1.5	●	
x 20	2.0	●	●
x 20	2.5	●	
x 20	3.0	●	
x 20	4.0	●	
x 25	2.0	●	
x 25	2.5	●	
x 25	3.0	●	
x 30	2.0	●	
x 30	2.5	●	
x 30	3.0	●	●
x 34	3.0	●	
x 40	2.0	●	
x 40	2.5	●	
x 40	3.0	●	
x 40	4.0	●	
x 45	3.0	●	
x 50	2.0	●	
x 50	2.5	●	
x 50	3.0	●	

Edge length mm	Wall thickness mm	AlMg Si0.5 F 22 6060/63 T6/T66	AlMg Si1 F 28 6082 T 6
-------------------	----------------------	--	------------------------------------

50 x 50	4.0	●	●
x 50	5.0	●	
55 x 25	2.0	●	
x 50	3.0	●	
x 55	2.0	●	
60 x 20	2.0	●	
x 25	2.0	●	
x 25	3.0	●	
x 30	2.0	●	
x 30	3.0	●	
x 34	3.0	●	
x 40	2.0	●	
x 40	2.5	●	
x 40	3.0	●	
x 40	4.0	●	
x 50	3.0	●	
x 60	2.0	●	
x 60	3.0	●	
x 60	4.0	●	
x 60	6.0		●
65 x 65	2.0	●	
x 65	2.5	●	
70 x 20	2.0	●	
x 25	2.5	●	
x 30	2.0	●	
x 30	2.5		●
x 30	3.0	●	
x 40	4.0	●	
x 50	2.0	●	
x 70	2.0	●	
x 70	4.0	●	
75 x 50	3.0	●	
80 x 18	2.0	●	
x 20	2.0	●	
x 20	2.5	●	
x 25	3.0	●	
x 30	2.0	●	
x 30	3.0	●	
x 30	4.0	●	
x 40	2.0	●	
x 40	2.5	●	
x 40	3.0	●	



## RECTANGULAR/SQUARE PIPES

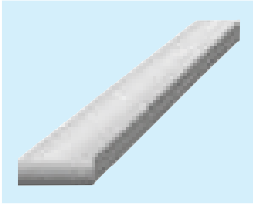
**DIN** 1725, 1748

**EN** 485, 755

Edge length mm	Wall thickness mm	AlMg Si0.5 F 22 6060/63 T 6/T 66	AlMg Si1 F 28 6082 T 6
80 x 40	4.0	●	●
x 50	2.0	●	
x 50	3.0	●	
x 50	4.0	●	
x 60	2.5	●	
x 60	3.0	●	
x 60	4.0	●	
x 80	2.0	●	
x 80	3.0	●	
x 80	4.0	●	
x 80	5.0	●	
x 80	6.0	●	
85 x 85	2.0	●	
90 x 40	3.0	●	
x 90	4.0	●	
100 x 18	2.0	●	
x 20	2.0	●	
x 25	2.0	●	
x 30	2.0	●	
x 30	3.0	●	
x 40	2.0	●	
x 40	2.5	●	
x 40	3.0	●	
x 40	4.0	●	
x 50	2.0	●	
x 50	3.0	●	
x 50	4.0	●	
x 50	5.0	●	
x 60	2.0	●	
x 60	2.5	●	
x 60	3.0	●	
x 60	4.0	●	

Edge length mm	Wall thickness mm	AlMg Si0.5 F 22 6060/63 T 6/T 66	AlMg Si1 F 28 6082 T 6
100 x 80	3.0	●	
x 100	2.0	●	
x 100	3.0	●	
x 100	4.0	●	
x 100	5.0	●	●
x 100	6.0	●	
x 100	10.0	●	
110 x 60	4.0	●	
x 110	2.5	●	
120 x 18	2.0	●	
x 20	2.0	●	
x 30	2.0	●	
x 30	3.0	●	
x 40	2.0	●	
x 40	2.5	●	
x 40	4.0	●	
x 50	2.0	●	
x 50	4.0	●	●
x 60	3.0	●	
x 60	4.0	●	
x 80	3.0	●	
x 120	2.5	●	
x 120	4.0	●	
x 120	5.0	●	
125 x 125	6.0	●	
130 x 30	3.0	●	
x 50	4.0	●	
140 x 18	2.0	●	
x 20	3.0	●	
x 25	2.0	●	
x 40	3.0	●	
x 60	2.5	●	

Edge length mm	Wall thickness mm	AlMg Si0.5 F 22 6060/63 T 6/T 66	AlMg Si1 F 28 6082 T 6
140 x 80	4.0	●	
145 x 145	3.0	●	
150 x 18	2.0	●	
x 25	2.0	●	
x 30	2.0	●	
x 40	2.5	●	
x 40	4.0	●	
x 50	4.0	●	
x 50	6.0	●	
x 60	3.0	●	
x 60	5.0	●	
x 100	3.0	●	
x 120	5.0	●	
x 150	3.0	●	
x 150	5.0	●	
160 x 40	2.0	●	
x 60	4.0	●	
x 60	5.0	●	
170 x 70	4.0	●	
180 x 18	2.0	●	
x 40	4.0	●	
x 50	4.0	●	
x 60	3.0	●	
200 x 18	2.0	●	
x 50	4.0	●	
x 80	4.0	●	
x 100	4.0	●	
240 x 100	4.0	●	
300 x 50	4.0	●	
x 120	4.0	●	
x 120	5.0	●	
650 x 65	2.5	●	

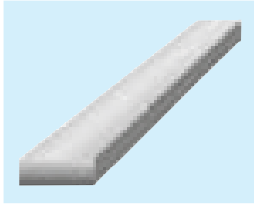


## FLAT

**DIN** 1712, 1725, 1747, 1769, 1770

**EN** 573, 754, 755

Width x Thickness mm	E-Al99.5 F 10 1350 H 14	AlMgSi0.5 F 22 6060/6063 T 6/T 66	E-AlMgSi0.5 F 17/F 22 6101A T 6	AlMg3 F 18/W 18 5754 H 112	AlMg4.5Mn F 27/W 27 5083 0	AlMg5 Optical quality W 25 5019 H 111	AlMgSi1 F 28-30 6082 T 6	AlCu (Bi/Mg)Pb F 37 2007/2011 T 3-4/T 6
8 x 3.0		●						
10 x 2.0		●						
x 3.0		●						●
x 4.0		●						●
x 5.0		●				●		●
x 6.0		●						●
x 8.0		●					●	●
12 x 2.0		●						
x 3.0		●						
x 4.0		●						
x 5.0		●						●
x 6.0		●						●
x 8.0		●						●
x 10.0		●						●
13.5 x 2.0		●						
15 x 2.0		●						
x 3.0		●					●	
x 4.0		●						
x 5.0		●					●	●
x 6.0		●					●	●
x 8.0		●					●	●
x 10.0		●						●
x 12.0		●						●
16 x 3.0		●						
x 4.0		●						
x 5.0		●						
18 x 2.0		●						
x 4.0		●						
x 5.0		●						
x 6.0		●						
x 8.0		●						
x 10.0		●						
20 x 2.0		●						
x 3.0		●		●			●	●
x 4.0		●			●		●	
x 5.0		●					●	●
x 6.0		●					●	●
x 8.0		●			●			●
x 10.0	●	●		●			●	●
x 12.0		●						●
x 15.0		●				●	●	●
x 18.0								●
25 x 2.0	●	●					●	

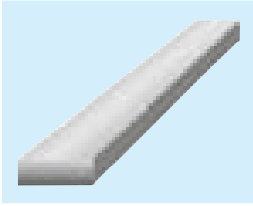


## FLAT

**DIN** 1712, 1725, 1747, 1769, 1770

**EN** 573, 754, 755

Width x Thickness mm	E-Al99.5 F 10 1350 H 14	AlMgSi0.5 F 22 6060/6063 T 6/T 66	E-AlMgSi0.5 F 17/F 22 6101A T 6	AlMg3 F 18/W 18 5754 H 112	AlMg4.5Mn F 27/W 27 5083 0	AlMg5 Optical quality W 25 5019 H 111	AlMgSi1 F 28-30 6082 T 6	AlCu (Bi/Mg)Pb F 37 2007/2011 T 3-4/T 6
25 x 3.0		●			●		●	
x 4.0		●		●			●	
x 5.0		●		●	●		●	●
x 6.0		●						●
x 8.0		●					●	●
x 10.0		●					●	●
x 12.0		●					●	●
x 15.0		●				●	●	●
x 16.0								●
x 20.0		●					●	●
30 x 2.0		●						
x 3.0	●	●			●		●	●
x 4.0		●			●		●	●
x 5.0		●		●	●		●	●
x 6.0		●			●		●	
x 8.0		●		●	●	●	●	●
x 10.0		●		●	●		●	●
x 12.0		●					●	●
x 15.0		●		●			●	●
x 20.0		●					●	●
x 25.0		●					●	●
35 x 2.0		●						
x 3.0		●						
x 4.0		●					●	
x 5.0		●						
x 6.0		●						
x 8.0		●						●
x 10.0		●						●
x 12.0		●					●	●
x 15.0		●					●	●
x 20.0		●					●	●
x 25.0		●						●
x 28.0						●		
x 30.0								●
40 x 2.0		●						
x 3.0	●	●			●		●	
x 4.0		●		●	●		●	●
x 5.0		●	●	●	●			●
x 6.0		●					●	●
x 8.0		●		●	●		●	●
x 10.0		●	●		●		●	●
x 12.0		●					●	●
x 15.0		●		●			●	●

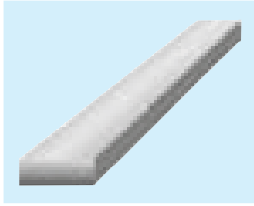


## FLAT

**DIN** 1712, 1725, 1747, 1769, 1770

**EN** 573, 754, 755

Width x Thickness mm	E-Al99.5 F 10 1350 H 14	AlMgSi0.5 F 22 6060/6063 T 6/T 66	E-AlMgSi0.5 F 17/F 22 6101A T 6	AlMg3 F 18/W 18 5754 H 112	AlMg4.5Mn F 27/W 27 5083 0	AlMg5 Optical quality W 25 5019 H 111	AlMgSi1 F 28-30 6082 T 6	AlCu (Bi/Mg)Pb F 37 2007/2011 T 3-4/T 6
40 x 20.0		●		●		●	●	●
x 22.0								●
x 25.0		●			●	●	●	●
x 30.0		●					●	●
x 35.0								●
45 x 3.0		●						
x 4.0		●						
x 5.0		●			●			
x 8.0		●						●
x 10.0		●						●
x 12.0							●	
x 15.0		●						●
x 20.0		●						●
x 25.0		●						●
x 30.0		●						●
x 35.0		●						●
48 x 5.0		●						●
50 x 2.0		●						
x 3.0		●		●				
x 4.0		●		●	●		●	
x 5.0	●	●	●	●	●		●	●
x 6.0		●		●	●		●	●
x 8.0		●		●	●		●	●
x 10.0	●	●	●	●			●	●
x 12.0		●					●	●
x 15.0		●		●			●	●
x 18.0		●						
x 20.0		●		●			●	●
x 25.0		●					●	●
x 30.0		●		●	●		●	●
x 35.0		●						●
x 40.0		●		●			●	●
55 x 5.0		●						
x 10.0		●						●
x 20.0		●						●
x 25.0								●
x 45.0								●
60 x 2.0		●						
x 3.0		●						
x 4.0		●					●	
x 5.0	●	●			●		●	●
x 6.0		●			●		●	●
x 8.0		●		●	●		●	●

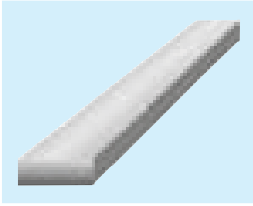


## FLAT

**DIN** 1712, 1725, 1747, 1769, 1770

**EN** 573, 754, 755

Width x Thickness mm	E-Al99.5 F 10 1350 H 14	AlMgSi0.5 F 22 6060/6063 T 6/T 66	E-AlMgSi0.5 F 17/F 22 6101A T 6	AlMg3 F 18/W 18 5754 H 112	AlMg4.5Mn F 27/W 27 5083 0	AlMg5 Optical quality W 25 5019 H 111	AlMgSi1 F 28-30 6082 T 6	AlCu (Bi/Mg)Pb F 37 2007/2011 T 3-4/T 6
60 x 10.0	●	●	●	●	●		●	●
x 12.0		●	●					●
x 15.0		●			●		●	●
x 20.0		●		●			●	●
x 25.0		●		●			●	●
x 30.0		●		●			●	●
x 35.0		●					●	●
x 40.0		●					●	●
x 45.0		●						
x 50.0							●	●
65 x 4.0		●						
x 5.0		●			●			
x 6.0		●						
x 8.0		●						
x 10.0		●						●
x 15.0		●			●			
x 20.0		●					●	●
x 50.0						●		
70 x 2.0		●						
x 3.0		●						
x 4.0		●						
x 5.0		●			●			
x 6.0		●			●		●	●
x 8.0		●					●	●
x 10.0		●		●			●	●
x 12.0							●	
x 15.0		●					●	
x 20.0		●						●
x 25.0		●						●
x 30.0		●						●
x 35.0								●
x 40.0		●						●
x 45.0							●	
x 50.0								●
75 x 5.0		●						
x 6.0		●						
x 10.0		●						●
x 20.0		●						
x 50.0								●
80 x 2.0		●						
x 3.0		●						
x 4.0		●		●			●	
x 5.0	●	●			●		●	

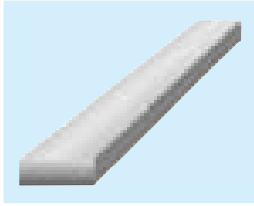


## FLAT

**DIN** 1712, 1725, 1747, 1769, 1770

**EN** 573, 754, 755

Width x Thickness mm	E-Al99.5 F 10 1350 H 14	AlMgSi0.5 F 22 6060/6063 T 6/T 66	E-AlMgSi0.5 F 17/F 22 6101A T 6	AlMg3 F 18/W 18 5754 H 112	AlMg4.5Mn F 27/W 27 5083 0	AlMg5 Optical quality W 25 5019 H 111	AlMgSi1 F 28-30 6082 T 6	AlCu (Bi/Mg)Pb F 37 2007/2011 T 3-4/T 6
80 x 6.0		•			•		•	•
x 8.0		•		•	•		•	
x 10.0	•	•	•				•	•
x 12.0		•					•	•
x 15.0				•			•	•
x 20.0		•		•			•	•
x 25.0		•					•	•
x 30.0		•		•			•	•
x 35.0								•
x 40.0		•				•	•	•
x 50.0		•					•	•
x 60.0		•					•	•
x 65.0						•		
85 x 3.0		•						
x 10.0		•						
x 15.0		•						•
x 20.0								
90 x 3.0		•						
x 4.0		•					•	
x 5.0		•			•			
x 8.0		•					•	
x 10.0		•						•
x 12.0								•
x 15.0		•						•
x 20.0		•					•	•
x 25.0								•
x 30.0								•
x 40.0		•						•
x 50.0								•
x 60.0								•
100 x 3.0		•						
x 4.0		•			•			
x 5.0		•			•		•	
x 6.0		•					•	•
x 8.0	•	•			•		•	
x 10.0	•		•		•		•	•
x 12.0		•						•
x 15.0	•	•	•				•	•
x 20.0	•	•	•	•	•		•	•
x 25.0		•					•	•
x 30.0		•					•	•
x 35.0								•
x 40.0		•					•	•

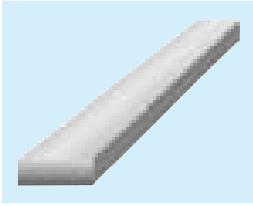


## FLAT

**DIN** 1712, 1725, 1747, 1769, 1770

**EN** 573, 754, 755

Width x Thickness mm	E-Al99.5 F 10 1350 H 14	AlMgSi0.5 F 22 6060/6063 T 6/T 66	E-AlMgSi0.5 F 17/F 22 6101A T 6	AlMg3 F 18/W 18 5754 H 112	AlMg4.5Mn F 27/W 27 5083 0	AlMg5 Optical quality W 25 5019 H 111	AlMgSi1 F 28-30 6082 T 6	AlCu (Bi/Mg)Pb F 37 2007/2011 T 3-4/T 6
100 x 45.0		●					●	
x 50.0		●			●			●
x 60.0								●
x 70.0							●	
110 x 10.0		●						
x 15.0							●	
x 30.0		●						
112 x 82.0							●	
120 x 4.0		●						
x 5.0		●						
x 6.0		●						
x 8.0		●						
x 10.0	●	●		●			●	●
x 12.0		●	●				●	
x 15.0		●		●			●	●
x 20.0		●					●	●
x 25.0		●						●
x 30.0		●						●
x 40.0		●						●
x 50.0								●
x 60.0								●
125 x 10.0							●	
x 70.0								●
130 x 5.0		●						
x 6.0		●						
x 8.0		●						
x 10.0		●						●
x 50.0		●						
140 x 5.0		●						
x 10.0		●					●	●
x 15.0		●						
x 20.0		●						
x 30.0		●						
150 x 3.0		●						
x 5.0		●						
x 8.0		●						
x 10.0	●	●		●			●	●
x 12.0		●						
x 15.0	●	●					●	●
x 20.0		●					●	●
x 25.0								●
x 30.0		●					●	●
x 40.0		●						●

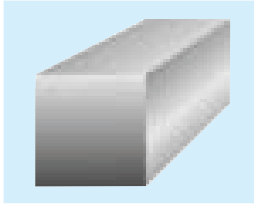


## FLAT

**DIN** 1712, 1725, 1747, 1769, 1770

**EN** 573, 754, 755

Width x Thickness mm	E-Al99.5 F 10 1350 H 14	AlMgSi0.5 F 22 6060/6063 T 6/T 66	E-AlMgSi0.5 F 17/F 22 6101A T 6	AlMg3 F 18/W 18 5754 H 112	AlMg4.5Mn F 27/W 27 5083 0	AlMg5 Optical quality W 25 5019 H 111	AlMgSi1 F 28-30 6082 T 6	AlCu (Bi/Mg)Pb F 37 2007/2011 T 3-4/T 6
150 x 50.0								•
x 60.0								•
160 x 6.0		•						
x 8.0		•						
x 10.0	•	•	•				•	
x 12.0		•						
x 15.0		•						
x 20.0							•	•
180 x 10.0		•						
200 x 4.0							•	
x 5.0		•						
x 8.0		•						
x 10.0	•	•	•				•	
x 15.0		•					•	•
x 20.0		•					•	
x 25.0		•						
x 30.0		•						
220 x 10.0		•						
250 x 10.0		•						
300 x 20.0		•						
340 x 40.0					•			

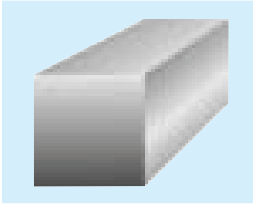


## SQUARE

**DIN** 1725, 1747, 1796, 59700

**EN** 573, 754, 755

Edge length mm	AlMg3 F 18 5754 O/H 111	AlMg5 Optical quality F 25 5019 H 111	AlMgSi0.5 F 22 6060 T 66	AlMgSi1 F 28-31 6082 T 6	AlMgSiPb F 28 6012 T 6	AlCu(Mg/Bi)Pb F 37 2007/2011 T 4/T 6	AlZnMgCu1.5 F 50-52 7075 T 6
3.0			•				
4.0			•				
5.0			•			•	
6.0			•	•		•	
7.0			•	•	•	•	
8.0			•	•		•	
9.0					•		
10.0	•	•	•	•	•	•	
12.0			•	•	•	•	
14.0		•	•	•		•	
15.0			•	•	•	•	
16.0			•			•	
17.0				•	•		
18.0			•	•		•	
19.0				•			
20.0	•	•	•	•	•	•	
22.0			•	•		•	
23.0				•			
24.0		•	•	•			
25.0	•		•	•	•	•	
27.0				•			
28.0		•				•	
30.0	•	•	•	•	•	•	
32.0			•	•	•	•	
35.0			•	•		•	
36.0	•			•		•	
40.0	•		•	•	•	•	
45.0			•	•	•	•	
46.0		•					
50.0	•		•	•	•	•	
55.0			•		•	•	
60.0	•	•	•	•	•	•	
65.0			•			•	
67.0				•			
70.0			•	•	•	•	
75.0				•		•	
80.0	•		•	•	•	•	
85.0				•		•	
90.0			•	•	•	•	
100.0	•		•	•	•	•	•
105.0				•			
110.0				•		•	
115.0						•	

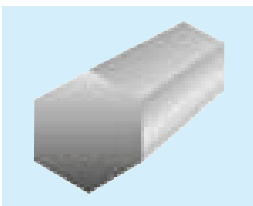


## SQUARE

**DIN** 1725, 1747, 1796, 59700

**EN** 573, 754, 755

Edge length mm	AlMg3 F 18 5754 0/H 111	AlMg5 Optical quality F 25 5019 H 111	AlMgSi0.5 F 22 6060 T 66	AlMgSi1 F 28-31 6082 T 6	AlMgSiPb F 28 6012 T 6	AlCu(Mg/Bi)Pb F 37 2007/2011 T 4/T 6	AlZnMgCu1.5 F 50-52 7075 T 6
120.0			●	●	●	●	
130.0			●			●	
140.0			●			●	
150.0			●	●		●	
160.0			●		●	●	
180.0					●	●	
200.0					●	●	

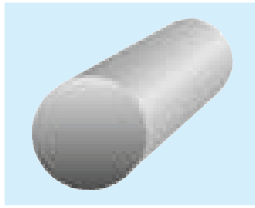


## HEXAGONAL

**DIN** 1725, 1747, 1797, 59701

**EN** 573, 754, 755

Spanner width mm	AlMgSi1 F 28-31 6082 T 6	AlMgSiPb F 28 6012 T 6	AlCu(Mg/Bi)Pb F 37 2007/2011 T 6	Spanner width mm	AlMgSi1 F 28-31 6082 T 6	AlMgSiPb F 28 6012 T 6	AlCu(Mg/Bi)Pb F 37 2007/2011 T 6
5.0		●	●	22.0	●	●	●
6.0		●	●	24.0	●	●	●
7.0	●		●	27.0	●	●	●
8.0		●		30.0	●		●
9.0	●			32.0	●	●	●
10.0	●	●	●	36.0	●	●	●
11.0	●	●	●	41.0	●	●	●
12.0	●	●	●	46.0		●	●
13.0	●	●	●	50.0	●		●
14.0	●	●		55.0			●
15.0		●	●	60.0			●
17.0	●	●	●	65.0			●
18.0			●	70.0			●
19.0	●	●	●	80.0			●
20.0			●				

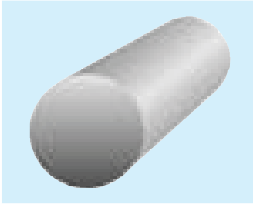


## ROUND

**DIN** 1712, 1725, 1747, 1998, 1999

**EN** 573, 754, 755

Dia- meter mm	Al99.5	AlMg3	AlMg5		AlMg	AlMg	AlMg	AlMg	AlCu	AlCu	AlZn	AlZnMg
	F 7-13 1050A H 112/ H 16	F 18 5754 H 112	Optical quality H 112 5019 EQ	F 25 5019 NQ	Si0.5 F 22 6060 T 66	Si1 F 28 6082 T 6	4.5Mn F/W 27 5083 H 111	SiPb F 28 6012 T 6	(Bi/Mg)Pb 2011 2007/ T 4/T 6	Mg1/2 2024 2017A/ T 3	4.5Mg1 F 35 7020 T 6	Cu0.5/1.5 F 49-52 7022/7075 T 6
2.0									•			
2.5									•			
3.0					•				•			
4.0	•				•				•			
4.5								•				
5.0		•			•	•		•	•			
6.0		•			•	•		•				
6.5								•				
7.0					•	•		•	•			
8.0	•	•			•	•	•	•	•		•	
9.0						•		•	•			
10.0	•	•		•	•	•	•	•	•	•	•	•
11.0								•				
12.0	•	•			•	•	•	•	•	•	•	•
13.0			•	•	•	•		•	•			
14.0		•	•	•	•	•		•	•			
15.0	•	•	•	•	•	•		•	•			•
16.0		•			•	•	•	•	•			
17.0		•				•			•			
18.0		•		•	•	•	•	•	•			•
19.0					•	•		•	•			
20.0	•	•		•	•	•		•	•	•	•	•
21.0					•	•		•	•			
22.0		•	•	•	•	•		•	•			•
23.0				•		•		•	•			
24.0				•	•	•		•	•			•
25.0	•	•	•	•	•	•	•	•	•	•	•	•
26.0		•			•	•		•	•	•		•
27.0			•	•		•		•	•			
28.0	•		•	•	•	•		•	•			•
29.0								•				
30.0	•	•	•	•	•	•		•	•	•	•	•
31.0					•	•		•	•			
32.0	•	•	•	•	•	•		•	•	•	•	•
33.0			•	•				•	•			•
34.0			•	•		•		•	•			
35.0	•	•	•	•	•	•		•	•	•	•	•
36.0			•	•	•	•		•	•	•		•
37.0								•				
38.0		•	•	•	•	•		•	•	•		
39.0								•	•			
40.0	•	•	•	•	•	•	•	•	•	•	•	•
41.0								•				

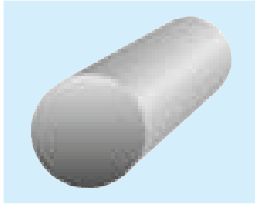


## ROUND

**DIN** 1712, 1725, 1747, 1998, 1999

**EN** 573, 754, 755

Dia- meter mm	Al99.5	AlMg3	AlMg5		AlMg	AlMg	AlMg	AlMg	AlCu	AlCu	AlZn	AlZnMg
	F 7-13 1050A H 112/ H 16	F 18 5754 H 112	Optical quality H 112	F 25 5019 EQ	F 22 6060 T 66	Si0.5 F 28 6082 T 6	Si1 F 28 6082 T 6	4.5Mn F/W 27 5083 H 111	SiPb F 28 6012 T 6	(Bi/Mg)Pb 2011 2007/ T 4/T 6	Mg1/2 2024 2017A/ T 3	4.5Mg1 F 35 7020 T 6
42.0			•	•	•	•		•	•	•		•
43.0					•			•				
44.0									•			
45.0		•	•	•	•	•		•	•	•		•
46.0								•	•			
48.0			•	•		•		•	•			•
50.0	•	•		•	•	•	•	•	•	•	•	•
52.0			•	•	•	•		•	•			
55.0		•	•	•	•	•	•	•	•	•		•
56.0			•	•		•		•	•	•		•
58.0									•			
60.0	•	•	•	•	•	•		•	•	•	•	•
62.0			•	•					•			
63.0			•	•		•			•	•		•
65.0		•	•	•	•	•	•	•	•	•		•
67.0									•			
70.0	•	•	•	•	•	•		•	•	•	•	•
72.0									•			
75.0		•	•	•	•	•	•	•	•	•		•
80.0		•	•	•	•	•	•	•	•	•	•	•
82.0									•			
85.0	•	•	•	•		•	•	•	•			•
90.0		•	•	•	•	•	•	•	•	•	•	•
94.0												•
95.0		•			•	•	•		•			
100.0	•	•	•	•	•	•		•	•	•	•	•
105.0					•	•		•	•			
110.0		•			•	•	•	•	•	•	•	•
115.0					•				•			•
120.0	•	•	•	•	•	•	•	•	•	•		•
125.0		•			•	•		•	•	•		•
130.0		•	•	•	•	•	•	•	•	•	•	•
135.0		•				•			•			
140.0	•	•	•	•	•	•		•	•	•	•	•
145.0									•			
150.0							•					
155.0		•	•	•		•	•	•	•	•		•
160.0	•	•	•	•		•	•	•	•	•	•	•
165.0									•			•
170.0		•	•	•		•	•		•			•
180.0		•	•	•	•	•	•	•	•	•	•	•
185.0					•	•						
190.0						•	•	•	•			•

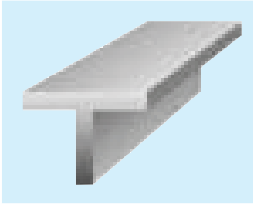


## ROUND

**DIN** 1712, 1725, 1747, 1998, 1999

**EN** 573, 754, 755

Dia- meter mm	Al99.5	AlMg3	AlMg5		AlMg	AlMg	AlMg	AlMg	AlCu	AlCu	AlZn	AlZnMg
	F 7-13 1050A H 112/ H 16	F 18 5754 H 112	Optical quality H 112 F 25 5019 5019 EQ NQ		Si0.5 F 22 6060 T 66	Si1 F 28 6082 T 6	4.5Mn F/W 27 5083 H 111	SiPb F 28 6012 T 6	(Bi/Mg)Pb 2011 2007/ T 4/T 6	Mg1/2 2024 2017A/ T 3	4.5Mg1 F 35 7020 T 6	Cu0.5/1.5 F 49-52 7022/7075 T 6
200.0		•	•	•	•	•	•	•	•	•	•	•
210.0		•		•		•		•	•			•
220.0		•	•	•		•	•	•	•	•		•
230.0						•		•	•	•		•
240.0		•				•	•		•	•		
250.0		•				•	•		•	•	•	•
255.0								•				•
260.0		•				•	•		•			•
270.0		•	•	•		•	•		•			•
280.0		•				•	•		•			•
290.0									•			
300.0		•	•	•		•	•		•		•	•
310.0		•						•	•	•		•
320.0		•				•	•		•			•
330.0						•			•			•
340.0									•			
350.0		•				•	•		•			•
355.0								•	•			
360.0							•		•			
370.0									•			
380.0						•	•		•			
400.0						•	•		•			•
410.0								•				
420.0									•			
430.0						•			•			
450.0						•	•		•			
480.0									•			
500.0							•		•			
510.0						•		•				



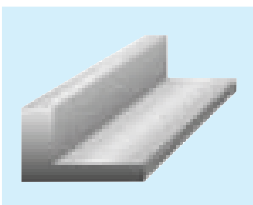
## T-PROFILE

**DIN** 1725, 1748, 9714

**EN** 573, 755

Height x width x thickness mm	AlMgSi0.5 F 22 6060/6063 T 66/T 6	AlMg4.5Mn F 27 5083 H 112
15 x 15 x 1.5	●	
x 15 x 2.0	●	
x 15 x 3.0	●	
x 30 x 2.0	●	
20 x 10 x 2.0	●	
x 20 x 2.0	●	
x 20 x 3.0	●	
x 40 x 2.0	●	
25 x 25 x 2.0	●	
x 25 x 3.0	●	
30 x 30 x 2.0	●	
x 30 x 3.0	●	
x 50 x 4.0	●	
x 120 x 2.6	●	
35 x 35 x 2.0	●	
x 35 x 3.0	●	
40 x 25 x 2.0	●	
x 30 x 3.0	●	
x 40 x 2.0	●	
x 40 x 3.0	●	
x 40 x 4.0	●	●
x 40 x 12.0	●	
x 60 x 4.0	●	
x 60 x 5.0	●	
x 80 x 6.0		●
x 100 x 3.0	●	
45 x 105 x 2.6	●	

Height x width x thickness mm	AlMgSi0.5 F 22 6060/6063 T 66/T 6	AlMg4.5Mn F 27 5083 H 112
45 x 120 x 2.0	●	
50 x 50 x 3.0	●	
x 50 x 4.0	●	
x 50 x 5.0	●	
x 50 x 6.0	●	
x 100 x 1.8	●	
x 100 x 9.0	●	
60 x 40 x 4.0		●
x 40 x 5.0	●	
x 60 x 5.0	●	●
x 60 x 6.0	●	
x 80 x 2.5	●	
x 80 x 3.0	●	
x 80 x 4.0	●	
x 100 x 5.0	●	
x 120 x 8.0	●	
70 x 70 x 8.0	●	
80 x 50 x 4.0	●	
x 50 x 5.0	●	
x 60 x 4.0	●	
x 80 x 4.0	●	
x 80 x 7.0	●	
x 100 x 5.0	●	
100 x 60 x 5.0	●	
x 80 x 5.0	●	
x 100 x 6.0	●	
x 100 x 10.0	●	

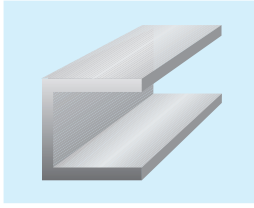


## FLAT BULB PROFILE

**DIN** 1725, 1748

**EN** 573, 755

Dimensions mm	AlMgSi1 6082	Dimensions mm	AlMgSi1 6082	Dimensions mm	AlMgSi1 6082
HP 60 x 5.0	●	HP 85 x 4.5	●	HP 140 x 6.0	●
HP 65 x 3.5	●	HP 100 x 5.0	●	HP 160 x 6.5	●
HP 75 x 4.0	●	HP 120 x 5.0	●	HP 180 x 7.0	●

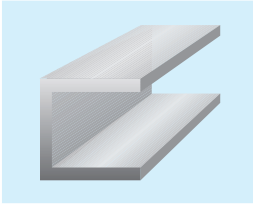


## U-PROFILE

**DIN** 9713, 1725, 1748

**EN** 573, 755

Height x width x thickness  mm	AlMgSi0.5 F 22 6060/6063 T 66/T 6	Height x width x thickness  mm	AlMgSi0.5 F 22 6060/6063 T 66/T 6	Height x width x thickness  mm	AlMgSi0.5 F 22 6060/6063 T 66/T 6
8 x 8 x 1.0	●	30 x 20 x 2.0	●	50 x 50 x 2.0	●
10 x 10 x 1.0	●	x 20 x 3.0	●	x 50 x 3.0	●
x 10 x 2.0	●	x 30 x 2.0	●	x 50 x 4.0	●
x 20 x 2.0	●	x 30 x 3.0	●	x 50 x 5.0	●
12 x 12 x 2.0	●	x 30 x 4.0	●	54 x 54 x 3.0	●
x 15 x 1.5	●	x 40 x 3.0	●	55 x 25 x 2.0	●
13 x 20 x 1.5	●	35 x 20 x 2.0	●	x 45 x 2.0	●
15 x 15 x 1.5	●	x 35 x 2.0	●	56 x 56 x 2.0	●
x 15 x 2.0	●	x 35 x 3.0	●	60 x 15 x 2.0	●
x 20 x 1.5	●	40 x 15 x 2.0	●	x 20 x 2.0	●
x 25 x 1.5	●	x 20 x 2.0	●	x 20 x 2.5	●
16 x 28 x 1.2	●	x 20 x 2.5	●	x 25 x 2.5	●
17 x 25 x 1.2	●	x 20 x 3.0	●	x 30 x 3.0	●
18 x 18 x 2.0	●	x 20 x 4.0	●	x 30 x 4.0	●
x 25 x 1.2	●	x 30 x 2.0	●	x 40 x 2.5	●
x 28 x 1.2	●	x 30 x 3.0	●	x 40 x 3.0	●
19 x 25 x 1.5	●	x 30 x 4.0	●	x 40 x 4.0	●
20 x 8 x 1.5	●	x 40 x 2.0	●	x 40 x 5.0	●
x 10 x 2.0	●	x 40 x 2.5	●	x 50 x 2.0	●
x 15 x 1.5	●	x 40 x 3.0	●	x 50 x 2.5	●
x 15 x 2.0	●	x 40 x 4.0	●	x 50 x 3.0	●
x 20 x 1.2	●	x 50 x 2.0	●	x 60 x 4.0	●
x 20 x 1.5	●	x 50 x 4.0	●	x 60 x 5.0	●
x 20 x 2.0	●	x 60 x 4.0	●	x 60 x 6.0	●
x 20 x 3.0	●	x 60 x 5.0	●	x 60 x 8.0	●
x 25 x 1.2	●	x 100 x 4.0	●	65 x 25 x 2.5	●
x 25 x 1.5	●	45 x 12 x 2.5	●	x 40 x 6.0	●
x 30 x 2.0	●	x 25 x 3.0	●	x 45 x 2.0	●
x 35 x 2.0	●	x 45 x 2.5	●	x 55 x 2.5	●
x 40 x 2.0	●	x 45 x 4.0	●	69 x 69 x 3.0	●
x 40 x 2.5	●	50 x 15 x 2.0	●	70 x 20 x 2.0	●
25 x 10 x 1.5	●	x 20 x 2.0	●	x 30 x 3.0	●
x 15 x 2.0	●	x 25 x 2.5	●	x 35 x 3.0	●
x 20 x 1.5	●	x 25 x 3.0	●	x 40 x 4.0	●
x 20 x 3.0	●	x 25 x 4.0	●	75 x 30 x 2.0	●
x 25 x 1.5	●	x 30 x 2.0	●	x 55 x 2.5	●
x 25 x 2.0	●	x 30 x 3.0	●	80 x 20 x 2.0	●
x 25 x 3.0	●	x 30 x 4.0	●	x 24 x 2.0	●
x 32 x 2.0	●	x 32 x 3.0	●	x 30 x 3.0	●
x 50 x 3.0	●	x 40 x 2.0	●	x 40 x 3.0	●
30 x 10 x 2.0	●	x 40 x 3.0	●	x 40 x 4.0	●
x 15 x 2.0	●	x 40 x 4.0	●	x 40 x 6.0	●
x 15 x 3.0	●	x 40 x 5.0	●	x 45 x 6.0	●

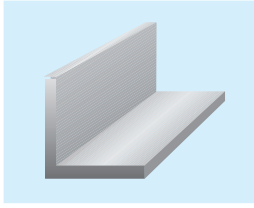


## U-PROFILE

**DIN** 9713, 1725, 1748

**EN** 573, 755

Height x width x thickness  mm	AlMgSi0.5 F 22 6060/6063 T 66/T 6	Height x width x thickness  mm	AlMgSi0.5 F 22 6060/6063 T 66/T 6	Height x width x thickness  mm	AlMgSi0.5 F 22 6060/6063 T 66/T 6
80 x 45 x 8.0	●	100 x 40 x 10.0	●	120 x 45 x 10.0	●
x 50 x 2.5	●	x 50 x 3.0	●	x 55 x 7.0	●
x 50 x 5.0	●	x 50 x 5.0	●	x 60 x 8.0	●
x 60 x 5.0	●	x 50 x 6.0	●	x 65 x 7.5	●
x 60 x 10.0	●	x 50 x 8.0	●	x 65 x 8.0	●
x 80 x 4.0	●	x 50 x 9.0	●	135 x 135 x 2.5	●
84 x 50 x 2.5	●	x 50 x 10.0	●	140 x 40 x 3.0	●
x 84 x 3.0	●	x 55 x 10.0	●	x 60 x 6.0	●
85 x 25 x 3.0	●	x 100 x 5.0	●	x 60 x 8.0	●
x 85 x 3.0	●	x 200 x 9.0	●	150 x 50 x 10.0	●
86 x 40 x 3.0	●	101 x 101 x 2.0	●	152 x 152 x 4.0	●
x 86 x 3.0	●	104 x 104 x 3.0	●	160 x 80 x 8.0	●
90 x 40 x 3.0	●	105 x 40 x 3.0	●	x 160 x 3.0	●
x 50 x 3.0	●	106 x 40 x 3.0	●	174 x 174 x 3.0	●
94 x 94 x 3.0	●	x 106 x 3.0	●	180 x 50 x 6.0	●
96 x 96 x 2.0	●	108 x 50 x 3.0	●	x 64 x 4.0	●
99 x 99 x 3.0	●	110 x 110 x 5.0	●	x 180 x 3.0	●
100 x 20 x 2.0	●	114 x 114 x 3.0	●	200 x 40 x 3.0	●
x 40 x 2.0	●	116 x 116 x 2.0	●	x 40 x 5.0	●
x 40 x 3.0	●	120 x 20 x 2.5	●	x 100 x 12.0	●
x 40 x 4.0	●	x 40 x 3.0	●		

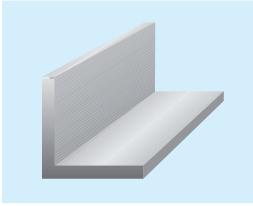


## ANGLES

**DIN** 1725, 1748, 1771

**EN** 573, 755

Height x width mm	Thickness mm	AlMg3 F 18 5754 H 111	AlMgSi0.5 F 22 6060/6063 T 66/T 6	AlMg4.5Mn F 27 5083 H 112	AlMgSi1 F 28 6082 T 6
10 x 10	1.5		•		
x 10	2.0		•		
12 x 12	2.0		•		
15 x 10	1.0		•		
x 10	1.5		•		
x 10	2.0		•		
x 15	2.0	•	•		
x 15	2.5	•			
x 15	3.0		•		
20 x 10	1.0		•		
x 10	1.5		•		
x 10	2.0		•	•	
x 10	3.0		•		
x 15	2.0		•		
x 15	3.0		•		
x 20	1.0		•		
x 20	1.5		•		
x 20	2.0		•	•	
x 20	3.0		•	•	
x 20	4.0		•		
x 20	5.0		•		
25 x 10	2.0		•		
x 10	3.0		•		
x 15	2.0		•		
x 15	2.5		•		
x 15	3.0		•		
x 20	2.0		•		
x 20	2.5		•		
x 20	3.0		•	•	
x 25	1.0		•		
x 25	1.5		•		
x 25	2.0		•		
x 25	2.5		•		
x 25	3.0		•	•	
x 25	4.0		•		
x 25	5.0		•		
x 25	6.0		•	•	
30 x 10	2.0		•		
x 15	2.0		•		
x 15	3.0		•		
x 15	5.0		•		
x 20	2.0		•		
x 20	2.5		•		

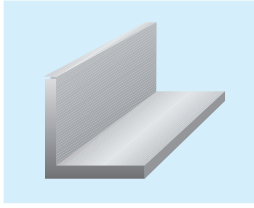


## ANGLES

**DIN** 1725, 1748, 1771

**EN** 573, 755

Height x width mm	Thickness mm	AlMg3 F 18 5754 H 111	AlMgSi0.5 F 22 6060/6063 T 66/T 6	AlMg4.5Mn F 27 5083 H 112	AlMgSi1 F 28 6082 T 6
30 x 20	3.0		•		
x 20	4.0		•		
x 25	2.0		•		
x 25	3.0		•		
x 30	2.0		•		
x 30	3.0	•	•	•	
x 30	4.0	•	•	•	•
x 30	5.0		•		
x 30	8.0		•		
35 x 10	2.0		•		
x 15	3.0		•		
x 15	2.0		•		
x 20	2.0		•		
x 20	3.0		•		
x 25	3.0		•		
x 35	2.0		•		
x 35	2.5		•		
x 35	3.0		•		
x 35	4.0	•	•	•	
x 35	4.0		•		
x 35	5.0		•		
x 35	6.0		•		
40 x 10	2.0		•		
x 15	2.0		•		
x 15	2.5		•		
x 20	2.0	•	•		
x 20	3.0		•		
x 20	4.0		•		
x 20	5.0		•		
x 25	2.0		•		
x 25	2.5		•		
x 25	3.0		•		
x 25	4.0	•	•	•	
x 30	2.0		•		
x 30	3.0		•		
x 30	4.0		•		
x 30	5.0		•		
x 40	1.5		•		
x 40	2.0		•		
x 40	3.0		•	•	
x 40	4.0	•	•	•	
x 40	5.0	•	•	•	•
x 40	6.0		•	•	

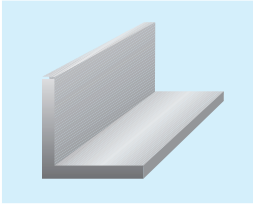


# ANGLES

**DIN** 1725, 1748, 1771

**EN** 573, 755

Height x width mm	Thickness mm	AlMg3 F 18 5754 H 111	AlMgSi0.5 F 22 6060/6063 T 66/T 6	AlMg4.5Mn F 27 5083 H 112	AlMgSi1 F 28 6082 T 6
45 x 10	2.0		•		
x 15	2.0		•		
x 20	2.0		•		
x 20	3.0		•		
x 25	2.0		•		
x 30	3.0		•		
x 30	5.0		•		
x 45	2.0		•		
x 45	3.0		•		
x 45	4.0		•		
x 45	5.0		•		
50 x 10	2.0		•		
x 15	2.0		•		
x 15	2.5		•		
x 15	3.0		•		
x 20	2.0		•		
x 20	2.5		•		
x 20	3.0		•		
x 20	4.0		•		
x 25	2.0		•		
x 25	2.5		•		
x 25	3.0	•	•	•	
x 25	4.0	•	•		
x 25	5.0		•		
x 30	2.0		•		
x 30	3.0	•	•	•	
x 30	4.0	•	•	•	•
x 30	5.0		•		
x 35	4.0		•		
x 35	5.0	•	•		
x 40	2.0		•		
x 40	3.0		•		
x 40	4.0		•		
x 40	5.0		•	•	•
x 50	2.0		•		
x 50	3.0		•	•	
x 50	4.0	•	•	•	
x 50	5.0	•	•	•	
x 50	6.0	•	•	•	
x 50	8.0	•	•		
x 50	10.0		•		
60 x 10	2.0		•		
x 10	2.5		•		

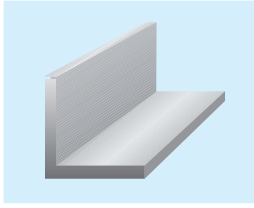


## ANGLES

**DIN** 1725, 1748, 1771

**EN** 573, 755

Height x width mm	Thickness mm	AlMg3 F 18 5754 H 111	AlMgSi0.5 F 22 6060/6063 T 66/T 6	AlMg4.5Mn F 27 5083 H 112	AlMgSi1 F 28 6082 T 6
60 x 15	2.0		●		
x 20	2.0		●		
x 20	2.5		●		
x 20	3.0		●		
x 25	2.0		●		
x 25	2.5		●		
x 25	3.0		●		
x 25	4.0		●		
x 30	2.0		●		
x 30	3.0		●	●	●
x 30	4.0		●	●	
x 30	5.0		●	●	
x 30	6.0		●		
x 40	2.0		●		
x 40	3.0		●		
x 40	4.0		●		
x 40	5.0	●	●		
x 40	6.0		●	●	
x 50	2.0		●		
x 50	4.0	●	●		
x 50	5.0	●			
x 60	2.0		●		
x 60	2.5		●		
x 60	3.0	●	●		
x 60	4.0	●	●	●	
x 60	5.0		●	●	
x 60	6.0	●	●	●	●
x 60	7.0			●	
x 60	8.0		●		
x 60	10.0		●		
65 x 15	2.0		●		
x 20	2.0		●		
x 20	3.0		●		
x 25	2.5		●		
x 50	5.0			●	
x 50	6.0		●		
x 65	6.0			●	
70 x 15	2.0		●		
x 20	2.0		●		
x 25	2.5		●		
x 30	2.0		●		
x 30	3.0		●		
x 50	3.0		●		

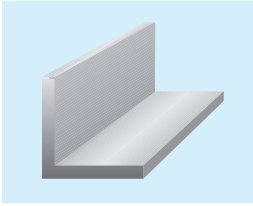


## ANGLES

**DIN** 1725, 1748, 1771

**EN** 573, 755

Height x width mm	Thickness mm	AlMg3 F 18 5754 H 111	AlMgSi0.5 F 22 6060/6063 T 66/T 6	AlMg4.5Mn F 27 5083 H 112	AlMgSi1 F 28 6082 T 6
70 x 60	6.0		•		
x 70	2.5		•		
x 70	5.0		•		
x 70	6.0		•		
x 70	7.0		•		
75 x 50	4.0			•	
x 50	5.0	•	•	•	
x 50	6.0		•	•	
x 50	7.0		•	•	
x 50	8.0			•	
80 x 15	2.0		•		
x 20	2.0		•		
x 25	2.5		•		
x 30	3.0		•		
x 40	2.0		•		
x 40	3.0		•		
x 40	4.0		•	•	•
x 40	5.0		•	•	
x 40	6.0		•	•	
x 40	8.0		•		
x 50	4.0		•		
x 50	5.0		•		
x 50	6.0		•	•	
x 60	4.0		•		
x 60	6.0		•		
x 80	3.0	•	•		
x 80	4.0		•		
x 80	5.0		•		
x 80	6.0		•		
x 80	8.0	•	•	•	•
x 80	10.0		•	•	
90 x 30	2.5		•		
x 90	3.0		•		
100 x 20	2.0		•		
x 30	2.0		•		
x 30	3.0		•		
x 40	3.0		•		
x 40	4.0		•		
x 40	6.0		•		
x 50	3.0		•		
x 50	5.0	•	•		•
x 50	6.0		•	•	
x 50	10.0		•		



## ANGLES

**DIN** 1725, 1748, 1771

**EN** 573, 755

Height x width mm	Thickness mm	AlMg3 F 18 5754 H 111	AlMgSi0.5 F 22 6060/6063 T 66/T 6	AlMg4.5Mn F 27 5083 H 112	AlMgSi1 F 28 6082 T 6
100 x 60	2.0		●		
x 60	6.0		●	●	●
x 60	8.0			●	
x 60	10.0		●		
x 65	5.0		●		
x 65	7.0			●	
x 70	2.0		●		
x 75	2.0		●		
x 80	2.6		●		
x 80	3.0		●		
x 80	4.0		●		
x 80	10.0	●	●		
x 100	3.0		●		
x 100	4.0		●		
x 100	6.0		●		
x 100	8.0		●		
x 100	9.0		●		
x 100	10.0		●		
105 x 105	4.0		●		
110 x 30	2.0		●		
120 x 20	2.5		●		
x 40	3.0		●		
x 40	4.0		●		
x 44	3.2		●		
x 50	5.0		●		
x 60	2.0		●		
x 60	6.0		●		●
x 60	8.0		●		
x 60	10.0		●		
x 80	2.6		●		
x 80	10.0	●			
x 100	4.0		●		
x 100	8.0		●		
x 120	10.0		●		
x 120	12.0		●		
125 x 80	8.0		●		
130 x 30	3.0		●		
x 65	9.0		●		
x 80	6.0		●		
x 80	8.0		●		
140 x 40	3.0		●		
x 40	4.0		●		
x 40	6.0		●		